

December 16, 2015 11:54:00 AM

Page 1

Stop ***NR2***

**Insp.
Stamp**

Quality Control

3

 $\emptyset$

5. C. - C. 18.02-26

1

5L-L-16-02, 26

Work Order ID 139992***139992***

Page 3

December 16, 2015 11:54:00 AM

Item ID: E4733-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bracket
Start Date: 12/16/2015 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 3/1/2016 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Identify as per dwg & Stock Location: <u>S1359</u>	0.00							
180									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

6 MJS 160301

MJS MAR 02 2016

MJS MAR 02 2016

Picklist Print

December 16, 2015 11:54:04 AM

Page 1

Work Order ID: 139992

139992

Parent Item: E4733-7

F4733-7

Parent Item Name: Bracket

Start Date: 12/16/2015

Required Date: 3/1/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 14-01-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6A2.000W.188		Purchased			No		f	25.6000		0.789474			

M6061T6A2 000W 188

Angle 2.000 x 2.000 x .188W

Location

Loc Qty

Loc Code

MAT051

25.6

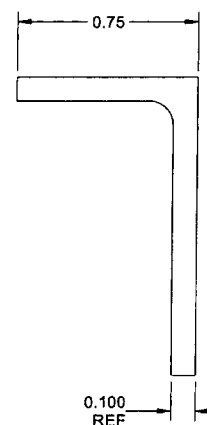
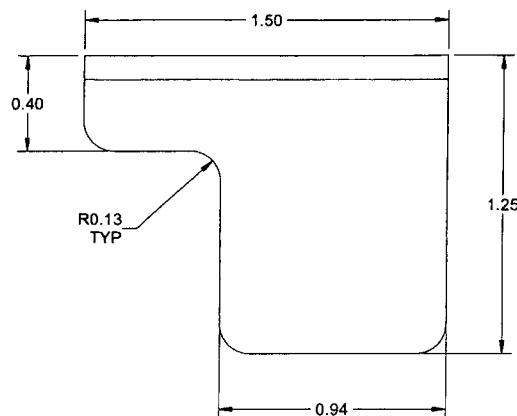
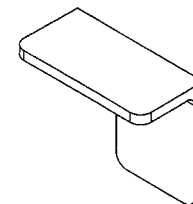
125518

9.3

m128265

16.3

0.865 J.C.L. 16-01-23



E4733-7 BRACKET

NOTES:

- 1) MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE
PER AMS-QQ-A-200/8
REF DART SPEC M6061T6A1.25XW100
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

20151217

SH 139992

RELEASED
2013-11-28

DESIGN	BC	EAGLE COPTERS LTD	
DRAWN	BC	CALGARY, ALBERTA, CANADA	
CHECKED	BC	DRAWING NO.	REV. A
MFG. APPR.	BC	E4733	SHEET 6 OF 6
APPROVED	BC	TITLE	SCALE
DE APPR.	BC	BRACKET	NTS
DATE	12.12.12	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD	

INSPECTION SHEET

DAS

14
9-39

Date:Revised by